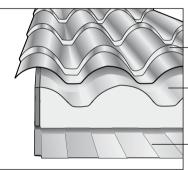


Made in:

- Prepainted aluminium
- Prepainted steelCopper

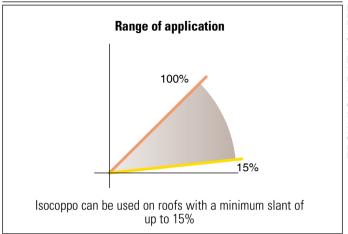


Top metal sheet (steel, aluminium and copper)

Insulating layer in stiff polyurethane foam

Bottom support, microcorrugated surface in white prepainted steel or with a wood type finish

	copper	aluminium	prepainted steel
top profile	0,6	0,7	0,5
insulating material	40	40	40
bottom profile	0,4	0,4	0,4
cladding	natural	prep.polyester	prep.polyester



#### Thermal charcacteristics

Unit of measure Heat transmission rate (U) W/m²K 0,348

(referred to an average thichness of 65 mm)

**Reaction to fire** 

Reaction to fire:

Class 1 (one)

according to Italian Ministerial Decree of 2/06/1984

- laminated on the top in steel, 0,5 mm thick
  - laminated on the hottom in steel NA mm thick

consisting of: - laminated o	on the top in steel, 0,5 mm thick on the bottom in steel, 0,4 mm thick
gap (m)	permitted load capacity daN/m²
1,5	334
2,0	195
2,5	101

Load uniformly distributed expressed in daN/m<sup>2</sup> for double span and downward loads. Assessments as per the ICITE technical report number 3962/RT/05, applying a safety factor of 1.5 to the load corresponding to the straining equal to 1/200 of the gap.

The contents of this calculation table are to be considered approximate and purely indicative. The structural calculation is the task of the designer and/or user in each single case that also has to determine the application design specifications for the roofing in question.

#### PERMITTED LOAD CAPACITIES ISOCOPPO FLAT PANEL consisting of:

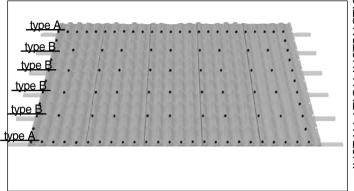
- laminated on the top in steel, 0.7 mm thick
- laminated on the bottom in steel, 0.4 mm thick

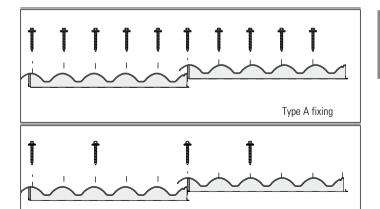
permitted load capacity daN/m <sup>2</sup>
180
167
93

Load uniformly distributed expressed in daN/m<sup>2</sup> for double span and downward loads. Assessments as per the ICITE technical report number 3962/RT/05. applying a safety factor of 1,5 to the load corresponding to the straining equal to 1/200 of the gap.

The contents of this calculation table are to be considered approximate and purely indicative. The structural calculation is the task of the designer and/or user in each single case that also has to determine the application design specifications for the roofing in question.

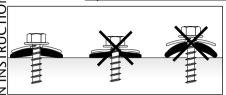
## Fixing





Type B fixing

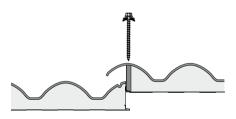
#### Tips to fix the sheets correctly



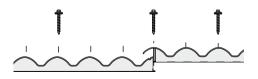
#### The Alublok Fixing system

With its special EPDM seal, the Alublok Fixing system ensures excellent results, especially when dealing with thermal expansion issues with the sheets.

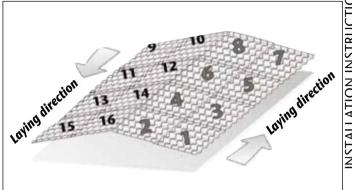
Lateral overlapping, phase A



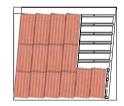
Lateral overlapping, phase B



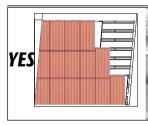
#### Laying the sheets



NO

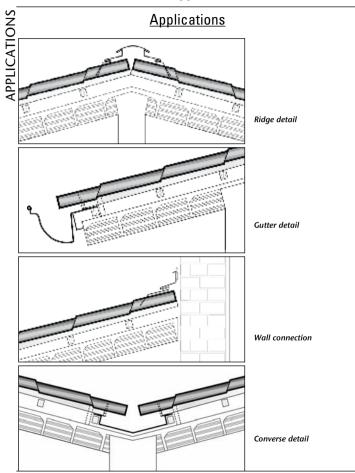


This (no good!) drawing shows sheets laid on an offset roof and where parallelism been has maintained on the side instead of the gutter angle.





Laying at a 90° angle from the autter line



# **Storage**

